

## Review of: "Optimized Material Removal and Tool Wear Rates in Milling API 5ST TS-90 Alloy: AI-Driven Optimization and Modelling with ANN, ANFIS, and RSM"

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Potential competing interests: No potential competing interests to declare.

The work seems a little vague. The following can make the paper crisp.

- 1. Please cut down on the redundant explanations in TWR
- 2. the rationale in choosing these factor levels.
- 3. add numerical data in your conclusions. eg. how much % was the ANFIS better?
- 4. What are the mechanical explanations behind the answers of the experiment.