

# Review of: "Optimized Material Removal and Tool Wear Rates in Milling API 5ST TS-90 Alloy: AI-Driven Optimization and Modelling with ANN, ANFIS, and RSM"

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Potential competing interests: No potential competing interests to declare.

## **Review comments:**

The paper is made with full of experimental work with milling and used latest techniques for optimization of process parameters and responses.

1. Is there any particular reason for taking "outer and inner diameters of 38.1 mm and 31.75 mm".
2. Mechanical properties have to represent as 'MPa' rather than 'N/m<sup>2</sup>' in Table 2.
3. levels are from spindle speed of low 290rpm to high 720rpm, on what basis these were selected?