Review of: "Optimized Material Removal and Tool Wear Rates in Milling API 5ST TS-90 Alloy: AI-Driven Optimization and Modelling with ANN, ANFIS, and RSM"

Thirumalai Ramanathan[1]

1 Anna University

1. Why ANFIS is a better predictive capability than RSM and ANN for both MRR and TWR?

2. How do you measure MRR and TWR?

3. what happens to MRR and TWR when the parameters are reduced or increased. This should be written clearly?

4. Literature review is to be improved. Add this Literature in the revised manuscript
   https://doi.org/10.1177/095440621246619 and https://doi.org/10.7158/M12-040.2012.10.2

5. Explanation of normal probability chart, Residual charts and surface plots needs more information further relevant to this study.

6. English can be improved