Review of: "Optimized Material Removal and Tool Wear Rates in Milling API 5ST TS-90 Alloy: AI-Driven Optimization and Modelling with ANN, ANFIS, and RSM"

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1. The data provided in Design of Experiments is a result of single experiment or repetability with an average of ten measurements?

2. The 3D plot between the feedrate and spindle speed towards MRR is shown to be linear (Figure 5). How was the optimization possible for this parameters?