Review of: "Optimized Material Removal and Tool Wear Rates in Milling API 5ST TS-90 Alloy: AI-Driven Optimization and Modelling with ANN, ANFIS, and RSM"

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Tool wear is very important as output in the article. However, there is no evidence or comment for worn tools. Macro and SEM images of worn tools are required. In addition, cutting tool surfaces should be examined in detail with EDS analysis.